

TOOLING STORAGE BOXES

Safely store and protect punches and dies with Natoli's Tooling Storage Boxes and Tooling Storage Box Trays. Constructed of easy-to-clean, FDA-compliant materials, each box contains an easy lift-out tray and nested lid for stacking. **Available in cream, red, and black to differentiate tools for better organization!**

BOX FEATURES:

- Recessed handles to ensure secure handling
- Nested lid design that allows for stacking of multiple boxes

TRAY FEATURES:

- Enables tooling to be easily stored together in sets
- Molded keyways and guides prevent tool damage
- Head support enables easy tool removal
- Removable tray allows interchanging of four different tooling sizes
- Includes drainage holes for water and excess oil to escape
- **Optional handle kit allows for ease of use in multiple applications such as Ultrasonic Cleaning Systems (see pages 40–41)**

BOX EXTERIOR DIMENSIONS (L X W X H):

- 18 x 11 x 7" (457 x 279 x 178 mm)

TRAY CAPACITIES:

- **"B"**: 72 punches + 38 dies (1.187"/30.149 mm dia.) or 72 punches + 48 dies (0.945"/24.003 mm dia.)
- **"D"**: 48 punches + 24 dies (1.50"/38.1 mm dia.)
- **533/328-45**: 45 punches + 24 dies (1.312"/33.324 mm die dia.)
- **533/328-33**: 33 punches + 24 dies (1.625"/41.275 mm die dia.)



Handle and Leg Kit Shown on Removable Tray



TOOLING STORAGE BOXES

Part No.	Punch Type (Barrel Diameter)	Color
MA 5178	"B" (3/4")	Cream
MA 5178R	"B" (3/4")	Red
MA 5178B	"B" (3/4")	Black
MA 5185	"B" Handle Kit	—
MA 5180	"D" (1")	Cream
MA 5180R	"D" (1")	Red
MA 5180B	"D" (1")	Black
MA 5187	"D" Handle Kit	—
MA 5083	533/328-45 (1 1/8")	Cream
MA 5086	533/328-33 (1 1/4")	Cream

TOOLING STORAGE BOXES REPLACEMENT ITEMS

Part No.	Item Description	Color
MA 5184	"B" Tray	Cream
MA 5184R	"B" Tray	Red
MA 5184B	"B" Tray	Black
MA 5186	"D" Tray	Cream
MA 5186R	"D" Tray	Red
MA 5186B	"D" Tray	Black
MA 6030	533/328-45 Tray	Cream
MA 6029	533/328-33 Tray	Cream
MA 5182	Box	Cream
MA 5182R	Box	Red
MA 5182B	Box	Black
MA 5183	Lid	Cream
MA 5183R	Lid	Red
MA 5183B	Lid	Black

TOOLING STORAGE BOX TRANSPORT CART

SAFELY transport and store tooling storage boxes in this heavy-duty, FDA-compliant cart. The cart includes a lockable tool drawer and two Lista® roll-out trays.

FEATURES:

- One 3" (76.2 mm) depth tool drawer and two roll-out trays
- Heavy-duty casters 4 x 2" (101.6 x 50.8 mm)
- Retainer top with ribbed matting
- Chrome push handles (not shown)
- Cabinet with keyed lock
- Constructed of cold rolled steel (CSR)
- **Carts can be specially ordered to accommodate customer needs**

DIMENSIONS (W X D X H):

- 28.5 x 28.5 x 38.75" (717.55 x 723.9 x 984.25 mm)



TOOLING STORAGE BOX TRANSPORT CART

Part No.	Item Description
LE 3027	Tooling Storage Box Transport Cart

DIE SEGMENT STORAGE SYSTEM

Make the storage, transport, and set-up of die segments easier than ever! The heavy-duty Die Segment Mobile Cabinet is the safest method for transporting segments without damage. Stationary cabinet also available.

This system meets FDA guidelines.

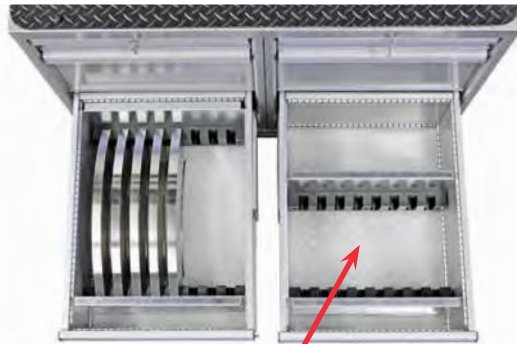
FEATURES INCLUDE:

- Four 900 lb. (408.23 kg) capacity, never-go-flat casters
- Lockable, size-adjustable drawers capable of holding eight die segments each
- Tubular steel handles for easy handling
- Top drawer equipped with non-slip liner for storage of set-up tools
- Optional drawer dividers available for greater organization
- **Custom or modified cabinets are available upon request**

DIMENSIONS (W X D X H):

- **LE 3015:** 22 x 28.5 x 34" (564 x 725.5 x 857 mm)
- **LE 3016:** 44 x 28.5 x 33.5" (1,127 x 725.5 x 851 mm)
- **LE 3026:** 22.2 x 28.5 x 34.9" (564 x 725.5 x 886.5 mm)

Double Mobile Cabinet



CUSTOMIZABLE DRAWERS

Customize each drawer easily without the need for tools. Each drawer adjusts to hold any size die segment, making special order dividers unnecessary.



Stationary Cabinet



Mobile Cabinet

DIE SEGMENT STORAGE SYSTEM

Part No.	Item Description	Capacity
LE 3015	Single Mobile Cabinet	16 Segments
LE 3016	Double Mobile Cabinet	32 Segments
LE 3026	Stationary Cabinet	24 Segments
LE 3017	Black Diamond Mat Top for LE 3015	—
LE 3018	Black Diamond Mat Top for LE 3016	—
LE 3021	Tool Drawer Dividers	—

DIE SEGMENT STORAGE BOXES AND TRANSPORT CART

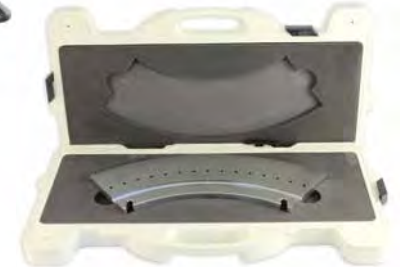
Safely store and transport die segments with heavy-duty, FDA-compliant storage boxes. The two-piece design features rugged construction with a foam insert ensuring secure storage for valuable die segments. Built-in side ID tag allows for easy identification.

FEATURES:

- Two-piece construction
- Molded foam insert
- Stackable
- Works with other storage solutions



Storage cart features adjustable shelving that can fit up to five die segment storage boxes.



DIE SEGMENT STORAGE BOXES AND TRANSPORT CART

Part No.	Item Description	Capacity
MA 5650 KIT	Storage Box for 1090 or 1200 Die Segments	2 Segments
MA 5660 KIT	Storage Box for 2090 Die Segments	1 Segment
MA 5670 KIT	Storage Box for 3090 Die Segments	1 Segment
MA 5680 KIT	Segment Storage Box FE-55	1 Segment
MA 5690 KIT	Segment Storage Box FE-35	1 Segment
MA 5685 KIT	Segment Storage Box FE-75	1 Segment
LE 3025	Segment Storage Cart	—