



NATOLI ENGINEERING CO. MANUFACTURED  
REPLACEMENT PARTS FOR  
**KIKUSUI**  
TABLET PRESSES



NATOLI ENGINEERING COMPANY, INC.

**PREMIUM** TABLET PRESS  
**PARTS** CATALOG

*Can't Find Your Part?*

View our Parts and Accessories  
catalogs online  
[www.natoli.com](http://www.natoli.com)  
or call customer service:  
**636-926-8900**

# You Get More From a Natoli Part

Natoli Engineering Company, Inc., manufactures replacement parts suitable for use on Kikusui Tablet Presses from the highest quality materials. Because we precision engineer them in-house, Natoli parts meet and often exceed the functionality and longevity of OEM parts.



## Same-Day Shipping

We maintain an on-site inventory of over 250,000 replacement parts, which means the vast majority of our orders ship out the same day. Order today, ship tomorrow.



## Sample Parts Program

Need a part not found in our catalog? We can custom make it and you may even receive it for free! Send us a sample part and Natoli will reverse engineer it and send you the first part produced complimentary. Some conditions do apply. Contact your Natoli representative for details.



## Custom Parts

Each year we custom make hundreds of parts engineered to our customer's exact specifications. This is a special service we offer to all of our customers because often times they cannot find the part anywhere else. If you're searching for that "hard-to-find" part and do not see it listed in the Custom Parts section of this catalog, call us and most probably we can make it for you.



## Accessories Catalog

We publish the most comprehensive accessories catalog in the industry which features everything you need to keep your tablet press running efficiently and trouble-free. View the catalog at: [Natoli.com](http://Natoli.com), or call us at +1 636-926-8900 and we'll ship it to you the same day.

## Table of Contents

GEMINI	6
GEMINI855	11
GEMINI 867	14
HERCULES	14
LIBRA	15
NEW GEMINI	17
NEW GEMINI 855	18



## GEMINI

Part	Category	Part #	OEM	Page
CLUTCH RETAINING RING	Drive Components	KG-1L	MCL-1	6
LOAD CELL WEAR PLATE	Drive Components	KG-010		6
EJECTOR CAM	Lower Cam Tracks	KG-17	G-17	6
DOWN GUIDE - 1-8MM FILL CAM - GREASE - TSM B	Lower Cam Tracks	K-G-18-4/1		6
DOWN GUIDE - 4-11MM FILL CAM - GREASE - TSM B	Lower Cam Tracks	KG-28-4/1		6
DOWN GUIDE - 9-16MM FILL CAM - GREASE - TSM B	Lower Cam Tracks	KG-29-4/1		6
LUBE CAM COVERTSM B	Lower Cam Tracks	KG-48-2-QT		6
SNAP FASTENER	Other	C-1023-1		6
POP LOCK LATCH	Other	C-1255-5		6
SETTING PLASTE FOR ROLL BEARTING	Pressure Rolls & Components	KG-R-4		6
COLLAR FOR ROLL SHAFT	Pressure Rolls & Components	KG-R-8		6
LOAD CELL TENSION BRACKET	Pressure Rolls & Components	KG-AW-9		6
UPPER/LOWER ROLL	Pressure Rolls & Components	KG-R-1	R-1	6
BEARING FOR ROLL	Pressure Rolls & Components	SL04-5014		6
BEARING FOR ROLL SHAFT - B	Pressure Rolls & Components	SL04-5013		6
TABLET OUTLET RAIL	Product Control	G-45	G-45	7
UPPER PUNCH GUIDE RAIL (FRONT)	Product Control	K-014-G-03	014-G-03	7
UPPER PUNCH SETTING RAIL	Product Control	K-014-G-05	014-G-05	7
DUMPER DISCHARGE COVER	Product Control	K-119	JC-119	7
DUMPER DISCHARGE	Product Control	K-129	014-JC-129	7
INSERT FOR FEED FRAME	Product Control	KG-01		7
INSERT FOR FEED FRAME	Product Control	KG-02		7
VOLUME RAIL - BRONZE	Product Control	KG-1-4	41643	7
THICKNESS CONTROL WORM	Product Control	KG-1G	R-1	7
OPEN FEED FRAME	Product Control	KG-1J	J-01	7
MAIN WORM WHEEL ADJUST	Product Control	KG-20	R-20	7
THICKNESS CONTROL SHAFT	Product Control	KG-26	R-26	7
FEEDER PAN ('D' TOOLING)	Product Control	KG-2F	AF-2	7
WEAR STRIP SET	Product Control	KG-2FWST		7
GUIDE RAIL	Product Control	KG-3	G-3	7
BRONZE WORM	Product Control	KG-38	R-38	8
FEEDER PAN ('B' TOOLING)	Product Control	KG-3F	AF-3	8
MODIFIED FEEDER PAN WITH 11 MM SLOT	Product Control	KG-3F/1	AF-3	8
SPRING HOUSING	Product Control	KG-3F-1	AF-3	8
WEAR STRIP SET	Product Control	KG-3FWST		8
EXIT PLATE	Product Control	KG-3F-4	AF-3	8
WEAR STRIP SET - THIN	Product Control	KG-3FWST/1		8
L.H. THICKNESS CONTROL BRACKET	Product Control	KG-45	R-45	8
R.H. THICKNESS CONTROL BRACKET	Product Control	KG-46	R-46	8
SAFETY CAM - VOLUME RAIL	Product Control	K-Q-005	014-Q-005	8
SHAFT ADJ WORM W/KEY	Product Control	K-R-026	R-026	8
SPRING HOUSING	Product Control	KG-3F-1A		8
SPRING RETAINER	Product Control	KG-3F-2	AF-3	8
RAIL LOWER PUNCH DISCHARGE	Product Control	K-G-24	G-24	8
UPPER DUST NOZZLE	Product Control	KG-JC-95-1	JC-95	8
HOPPER WINDOW FRAME	Product Control	KG-N-13		9
55 STATION TURRET	Turrets	KG-55T		9
67 STATION TURRET ASSEMBLY	Turrets	KG-67		9
67 STATION TURRET ASSEMBLY*	Turrets	KG-67T/A		9
DIE LOCK SCREW	Turret Hardware	DL-11	D37-3	9
PUNCH GUIDE SEAL "B" TOOLING	Turret Hardware	K-75N		9
PIVOT PIN	Turret Hardware	K-G-025	014-G-025	9
LOWER SEAL PLATE	Turret Hardware	KG-67LP85/QT		9
LOWER SEAL PLATE	Turret Hardware	KG-67LP91/QT		9
UPPER LOWERING CAM - BRONZE	Upper Cam Tracks	K-G-7	G-7	9
UPPER LOWERING CAM - BRONZE	Upper Cam Tracks	K-G-46	G-46	9
UPPER RAISING CAM - BRONZE	Upper Cam Tracks	K-G-6	G-6	9
UPPER RAISING CAM "D"	Upper Cam Tracks	K-G-10	G-10	9
UPPER PUNCH PRE-MAIN TRANSFER RAIL	Upper Cam Tracks	KG-G-9		9

## GEMINI 855

Part	Category	Part #	OEM	Page
AGITATOR MAIN DRIVE SHAFT UPPER	Drive Components	KG-AF-74		10

# GEMINI 855 (cont.)

Part	Category	Part #	OEM	Page
DOWN GUIDE - 4-11MM FILL CAM - GREASE - TSM B	Lower Cam Tracks	K-G-28-4/1		10
DOWN GUIDE - 9-16MM FILL CAM - GREASE - TSM B	Lower Cam Tracks	K-G-29-4/1		10
LUBE FELTTSM B	Lower Cam Tracks	KG-48-1-1-QT		10
DOWN GUIDE - 1-8MM FAST FILL CAM - GREASE-TSM "B"	Lower Cam Tracks	K-G-18-4/1-FT		10
DOWN GUIDE - 4-11MM FAST FILL CAM - GREASE - TSM "B"	Lower Cam Tracks	K-G-28-4/1-FT		10
LOWERING SAFETY RAIL BASE WITH LUBE	Lower Cam Tracks	KG-G-48		10
DE-AERATION FLANGE SEAL	Miscellaneous	KG-AF-71-1		10
BASE OF UPWARD GUIDE RAIL BRACKET	Other	KG-G-16-1		10
SETTING PLATE FOR ROLL BEARING	Pressure Rolls & Components	KG-R-4		10
COLLAR FOR ROLL SHAFT	Pressure Rolls & Components	KG-R-8		10
LOAD CELL TENSION BRACKET	Pressure Rolls & Components	KG-AW-9		10
UPPER/LOWER ROLL	Pressure Rolls & Components	KG-R-1	R-1	10
FLANGE FOR LOWER ROLL SHAFT	Pressure Rolls & Components	KG-R-14		10
LOWER ROLL SHAFT KEY	Pressure Rolls & Components	K-R6-1		10
UPPER ROLL SHAFT KEY	Pressure Rolls & Components	KG-AW-1-1		11
LOWER DUST NOZZLE	Product Control	KG-JC-96-1	JC-96	11
TABLET TAKE OFF BASE	Product Control	K-129/1-1-QT		11
TABLET TAKE OFF ARM	Product Control	K-129/1-2-QT		11
TABLET TAKE OFF TIP	Product Control	K-129/1-3-QT		11
SCRAPING DUMPER	Product Control	KG-AF-76		11
VOLUME RAIL - FAST TRACK	Product Control	KG-1-4-FT		11
DOSING ADJUSTMENT HOUSING	Product Control	KG-528		11
DOSING ADJUSTMENT HOUSING BASE	Product Control	KG-786		11
FEEDER INPUT SHAFT	Product Control	KG-AF-83		11
CHUTE ENTRANCE PLATE	Product Control	KG-AW-51/2-3		11
CHUTE DIVIDER	Product Control	KG-AW-51/2-6		11
WEAR STRIPS FOR POWDER BAND	Product Control	KG-JC-50		11
2ND SCRAPING DUMPER	Product Control	KG-JC-55		11
VACUUM PLATE	Product Control	KG-JC-95-3		11
UPPER LOWERING CAM - BRONZE	Upper Cam Tracks	K-G-46	G-46	12
UPPER RAISING CAM	Upper Cam Tracks	K-G-6	G-6	12
UPPER LOWERING CAM - BRONZE	Upper Cam Tracks	K-G-7	G-7	12

# GEMINI 867

Part	Category	Part #	OEM	Page
AGITATOR MAIN DRIVE SHAFT UPPER	Drive Components	KG-AF-74		13
LUBE FELTTSM B	Lower Cam Tracks	KG-48-1-1-QT		13
DOWN GUIDE - 4-11MM FILL CAM - GREASE - TSM B	Lower Cam Tracks	K-G-28-4/1		13
DOWN GUIDE - 9-16MM FILL CAM - GREASE - TSM B	Lower Cam Tracks	K-G-29-4/1		13
DOWN GUIDE - 1-8MM FAST FILL CAM - GREASE - TSM "B"	Lower Cam Tracks	K-G-18-4/1-FT		13
DOWN GUIDE - 4-11MM FAST FILL CAM - GREASE - TSM "B"	Lower Cam Tracks	K-G-28-4/1-FT		13
TIGHT PUNCH CAM FOR VOLUME RAIL	Lower Cam Tracks	KG-Q-34		13
DE-AERATION FLANGE SEAL	Miscellaneous	KG-AF-71-1		13
LOWER ROLL SHAFT KEY	Pressure Rolls & Components	K-R6-1		13
UPPER ROLL SHAFT KEY	Pressure Rolls & Components	KG-AW-1-1		13
SCRAPING DUMPER	Product Control	KG-AF-76		13
VOLUME RAIL - FAST TRACK	Product Control	KG-1-4-FT		13
DOSING ADJUSTMENT HOUSING	Product Control	KG-528		13
DOSING ADJUSTMENT HOUSING BASE	Product Control	KG-786		13
FEEDER INPUT SHAFT	Product Control	KG-AF-83		13
CHUTE ENTRANCE PLATE	Product Control	KG-AW-51/2-3		14
CHUTE DIVIDER	Product Control	KG-AW-51/2-6		14
WEAR STRIPS FOR POWDER BAND	Product Control	KG-JC-50		14
VACUUM PLATE	Product Control	KG-JC-95-3		14

# HERCULES

Part	Category	Part #	OEM	Page
LOWER PUNCH SAFETY RAIL	Lower Cam Tracks	K-34	Q-34	15
FILL CAM TSM "D" 16MM	Lower Cam Tracks	K-G-50	G-50	15
UPPER/LOWER MAIN COMPRESSION ROLL	Pressure Rolls & Components	KH-RR-102		15
UPPER/LOWER MAIN COMPRESSION ROLL END CAP	Pressure Rolls & Components	KH-RR-102-1		15
UPPER/LOWER PRE-COMPRESSION ROLL	Pressure Rolls & Components	KH-RR-302		15
UPPER/LOWER PRE-COMPRESSION ROLL END CAP	Pressure Rolls & Components	KH-RR-302-1		15
DISCHARGE RAIL	Product Control	KH-20		15

# LIBRA

Part	Category	Part #	OEM	Page
EJECTION CAM	Lower Cam Tracks	KL-23	G-7	16
UPPER COMPRESSION SHAFT	Pressure Rolls & Components	K-AWI		16
UPPER PRE-COMPRESSION. SHAFT	Pressure Rolls & Components	K-R55	R55	16
UPPER/LOWER PRE-MAIN ROLL SHAFT	Pressure Rolls & Components	K-R6	014-R-006, R6	16
LOWER MAIN COMPRESSION ROLL SHAFT	Pressure Rolls & Components	K-R7	R7	16
LOWER PRE-COMPRESSION SHAFT	Pressure Rolls & Components	K-R8	R8	16
DISCHARGE RAIL	Product Control	KL-17	G-17	16
FEEDER PAN	Product Control	KL-1F	AF-1	16
FEEDER PAN (300 SERIES STAINLESS)	Product Control	KL-1F/1	AF-1	16
MODIFIED FEEDER PAN WITH 11 MM SLOT	Product Control	KL-1F/2		16
WEAR STRIP SET	Product Control	KL-1F/WST		16
FEEDER FRAME UPPER SECTION - 1 PIECE	Product Control	KL-1F40	AF1-01040	16
FEEDER FRAME UPPER - 2 PIECE SECTION	Product Control	KL-1F40/2	AF1-01040	16
DRIVE SHAFT	Product Control	KL-42	AF-42	16
FEED FRAME WITH WEAR STRIP	Product Control	KL-J010		16
TABLET KNOCK-OFF ASSEMBLY	Product Control	K-W20	OA-W-20	17
FEEDER PAN - WIDE STRIP	Product Control	KL-1F-WS	AF-1	17
WEAR STRIP - FEEDER PAN	Product Control	KL-J010/WST		17
WEAR STRIP SET INCLUDES EXIT PLATE	Product Control	KL-1F/2WST		17
DIE LOCK SCREW	Turret Hardware	DL-11	D37-3	17
PUNCH GUIDE SEAL "B" TOOLING	Turret Hardware	K-75N		17
DIE LOCK ASSEMBLY	Turret Hardware	DL-40		17
36 STATION TURRET - NEW STYLE (BOLT ON MOUNT)	Turrets	KL-36T/1		17
36 STATION TURRET - (OLD STYLE (KEYED ON MOUNT))	Turrets	KL-36T		17

# NEW GEMINI

Part	Category	Part #	OEM	Page
SENSOR BRACKET	Other	KG-EL-SB1		18
UPPER PUNCH GUIDE RAIL COVER	Upper Cam Tracks	KG-Q-60		18
UPPER PUNCH GUIDE RAIL COVER - LUBE SIDE	Upper Cam Tracks	KG-Q-61		18

# NEW GEMINI 855

Part	Category	Part #	OEM	Page
SAFETY CAM FOR UPWARD GUIDE RAIL-BRONZE	Lower Cam Tracks	K-G-20	G-20	19
RAIL LOWER PUNCH DISCHARGE	Lower Cam Tracks	K-G-24	G-24	19
LOWERING SAFETY RAIL	Lower Cam Tracks	K-G-57	G-57	19
DIE SET RAIL	Lower Cam Tracks	KG-G-59		19
TIGHT PUNCH CAM FOR VOLUME RAIL	Lower Cam Tracks	KG-Q-34		19
PLATE ON LOAD CELL (PRE-COMP)	Pressure Rolls & Components	KG-AW-5-QT		19
AGITATOR DRIVE GEAR	Product Control	KG-AF-13		19
AGITATOR MAIN DRIVE GEAR	Product Control	KG-AF-18		19
AGITATOR DRIVE MID GEAR	Product Control	KG-AF-27		19
HOPPER POWDER SHUTTER	Product Control	KG-N-6		19
UPPER LUBE CAM ASSEMBLYTSM B	Upper Cam Tracks	KG-48-1/A-QT		19
UPPER PUNCH GUIDE RAIL	Upper Cam Tracks	KG-G-58		19
UPPER PUNCH GUIDE RAIL	Upper Cam Tracks	KG-G-58-QT		19

Drive Components



CLUTCH RETAINING RING  
KG-1L | OEM: MCL-1

Drive Components

PHOTO NOT AVAILABLE

LOAD CELL WEAR PLATE  
KG-010 | OEM: N/A

Lower Cam Tracks



EJECTOR CAM  
KG-17 | OEM: G-17

Lower Cam Tracks



DOWN GUIDE 1-8MM FILL  
CAM GREASE TSM B  
K-G-18-4/1 | OEM: N/A

Lower Cam Tracks



DOWN GUIDE 4-11MM FILL  
CAM GREASE TSM B  
KG-28-4/1 | OEM: N/A

Lower Cam Tracks



DOWN GUIDE 9-16MM FILL  
CAM GREASE TSM B  
KG-29-4/1 | OEM: N/A

Lower Cam Tracks



LUBE CAM COVER TSM B  
KG-48-2-QT | OEM: N/A

Other



SNAP FASTENER  
C-1023-1 | OEM: G-17

Other



POP LOCK LATCH  
C-1255-5 | OEM: MCL-1

Pressure Rolls & Components



SETTING PLATE FOR ROLL BEARING  
KG-R-4 | OEM: N/A

Pressure Rolls & Components



COLLAR FOR ROLL SHAFT  
KG-R-8 | OEM: N/A

Pressure Rolls & Components



LOAD CELL TENSION BRACKET  
KG-AW-9 | OEM: N/A

Pressure Rolls & Components



UPPER/LOWER ROLL  
KG-R-1 | OEM: R-1

Pressure Rolls & Components



BEARING FOR ROLL  
SL04-5014 | OEM: N/A

Pressure Rolls & Components



BEARING FOR ROLL SHAFT - B  
SL04-5013 | OEM: N/A

Product Control



**TABLET OUTLET RAIL**  
G-45 | OEM: G-45

Product Control



**UPPER PUNCH GUIDE RAIL (FRONT)**  
K-014-G-03 | OEM: 014-G-03

Product Control



**UPPER PUNCH SETTING RAIL**  
K-014-G-05 | OEM: 014-G-05

Product Control



**DUMPER DISCHARGE COVER**  
K-119 | OEM: JC-119

Product Control



**DUMPER DISCHARGE**  
K-129 | OEM: 014-JC-129

Product Control



**INSERT FOR FEED FRAME - DELRIN**  
KG-01 | OEM: N/A

Product Control



**INSERT FOR FEED FRAME - DELRIN**  
KG-02 | OEM: N/A

Product Control



**VOLUME RAIL - BRONZE**  
KG-1-4 | OEM: 41643

Product Control



**THICKNESS CONTROL WORM**  
KG-1G | OEM: R-1

Product Control



**OPEN FEED FRAME**  
KG-1J | OEM: J-01

Product Control



**MAIN WORM WHEEL ADJUST**  
KG-20 | OEM: R-20

Product Control



**THICKNESS CONTROL SHAFT**  
KG-26 | OEM: R-26

Product Control



**FEEDER PAN ('D' TOOLING)**  
KG-2F | OEM: AF-2

Product Control



**WEAR STRIP SET**  
KG-2FWST | OEM: N/A

Product Control



**GUIDE RAIL**  
KG-3 | OEM: G-3

Product Control



BRONZE WORM  
KG-38 | OEM: R-38

Product Control



FEEDER PAN FOR SMALL TABLETS ('B' TOOLING)  
KG-3F | OEM: AF-3

Product Control



MODIFIED FEEDER PAN WITH 11 MM SLOT  
KG-3F/1 | OEM: AF-3

Product Control



SPRING HOUSING  
KG-3F-1 | OEM: AF-3

Product Control



WEAR STRIP SET  
KG-3FWST | OEM: N/A

Product Control



EXIT PLATE - DELRIN  
KG-3F-4 | OEM: AF-3

Product Control



WEAR STRIP SET - THIN  
KG-3FWST/1 | OEM: N/A

Product Control



L.H. THICKNESS CONTROL BRACKET  
KG-45 | OEM: R-45

Product Control



R.H. THICKNESS CONTROL BRACKET  
KG-46 | OEM: R-46

Product Control



SAFETY CAM - VOLUME RAIL  
K-Q-005 | OEM: 014-Q-005

Product Control



SHAFT ADJ WORM W/KEY  
K-R-026 | OEM: R-026

Product Control



SPRING HOUSING ASSEMBLY  
KG-3F-1A | OEM: N/A

Product Control



SPRING RETAINER FOR FEEDER PAN  
KG-3F-2 | OEM: AF-3

Product Control



RAIL LOWER PUNCH DISCHARGE  
K-G-24 | OEM: G-24

Product Control

PHOTO NOT AVAILABLE

UPPER DUST NOZZLE  
KG-JC-95-1 | OEM: JC-95



Product Control



HOPPER WINDOW FRAME  
KG-N-13 | OEM: N/A

Turrets



55 STATION TURRET ASSEMBLY\*  
KG-55T | OEM: N/A

Turrets



67 STATION TURRET ASSEMBLY\*  
KG-67T | OEM: N/A

Turrets



67 STATION TURRET ASSEMBLY\*  
KG-67T/A | OEM: N/A

Turret Hardware



DIE LOCK SCREW  
DL-11 | OEM: D37-3

Turret Hardware



UPPER/LOWER PUNCH GUIDE  
SEAL "B" TOOLING  
K-75N | OEM: N/A

Turret Hardware



PIVOT PIN  
K-G-025 | OEM: 014-G-025

Turret Hardware



LOWER SEAL PLATE  
KG-67LP85/QT | OEM: N/A

Turret Hardware



LOWER SEAL PLATE  
KG-67LP91/QT | OEM: N/A

Upper Cam Tracks



UPPER LOWERING CAM - BRONZE  
K-G-7 | OEM: G-7

Upper Cam Tracks



UPPER LOWERING CAM - BRONZE  
K-G-46 | OEM: G-46

Upper Cam Tracks



UPPER RAISING CAM - BRONZE  
K-G-6 | OEM: G-6

Upper Cam Tracks



UPPER RAISING CAM "D"  
K-G-10 | OEM: G-10

Upper Cam Tracks



UPPER PUNCH PRE MAIN TRANSFER RAIL  
KG-G-9 | OEM: G-10

\*Turret Assemblies come with Die Locks, Seals, Retainers with hardware, Die Driving Rod, Die Seat Cleaner, Die Insertion Ring, and Cleaning Brush

## Drive Components



AGITATOR MAIN DRIVE SHAFT UPPER  
KG-AF-74 | OEM: N/A

## Lower Cam Tracks



DOWN GUIDE 4-11MM FILL  
CAM GREASE TSM B  
K-G-28-4/1 | OEM: N/A

## Lower Cam Tracks



DOWN GUIDE 9-16MM FILL  
CAM GREASE TSM B  
K-G-29-4/1 | OEM: N/A

## Lower Cam Tracks



LUBE FELT TSM B  
KG-48-1-1-QT | OEM: N/A

## Lower Cam Tracks



DOWN GUIDE - 1-8MM FAST FILL  
CAM - GREASE - TSM "B"  
K-G-18-4/1-FT | OEM: N/A

## Lower Cam Tracks



DOWN GUIDE - 4-11MM FAST FILL  
CAM - GREASE - TSM "B"  
K-G-28-4/1-FT | OEM: N/A

## Lower Cam Tracks



LOWERING SAFETY RAIL BASE WITH LUBE  
KG-G-48 | OEM: N/A

## Miscellaneous



DE-AERATION FLANGE SEAL  
KG-AF-71-1 | OEM: N/A

## Other



BASE OF UPWARD GUIDE RAIL BRACKET  
KG-G-16-1 | OEM: N/A

## Pressure Rolls & Components



SETTING PLATE FOR ROLL BEARING  
KG-R-4 | OEM: N/A

## Pressure Rolls & Components



COLLAR FOR ROLL SHAFT  
KG-R-8 | OEM: N/A

## Pressure Rolls & Components



LOAD CELL TENSION BRACKET  
KG-AW-9 | OEM: N/A

## Pressure Rolls & Components



UPPER/LOWER ROLL  
KG-R-1 | OEM: N/A

## Pressure Rolls & Components



FLANGE FOR LOWER ROLL SHAFT  
KG-R-14 | OEM: N/A

## Pressure Rolls & Components



LOWER ROLL SHAFT KEY  
K-R6-1 | OEM: N/A

Pressure Rolls & Components



UPPER ROLL SHAFT KEY  
KG-AW-1-1 | OEM: N/A

Product Control



LOWER DUST NOZZLE  
KG-JC-96-1 | OEM: JC-96

Product Control



TABLET TAKE OFF BASE  
K-129/1-1-QT | OEM: N/A

Product Control



TABLET TAKE OFF ARM  
K-129/1-2-QT | OEM: N/A

Product Control



TABLET TAKE OFF TIP  
K-129/1-3-QT | OEM: N/A

Product Control



SCRAPING DUMPER  
KG-AF-76 | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

VOLUME RAIL - FAST TRACK  
KG-1-4-FT | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

DOSING ADJUSTMENT HOUSING  
KG-528 | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

DOSING ADJUSTMENT HOUSING BASE  
KG-786 | OEM: N/A

Product Control



FEEDER INPUT SHAFT  
KG-AF-83 | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

CHUTE ENTRANCE PLATE  
KG-AW-51/2-3 | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

CHUTE DIVIDER  
KG-AW-51/2-6 | OEM: N/A

Product Control



WEAR STRIPS FOR POWDER BAND  
KG-JC-50 | OEM: N/A

Product Control



2ND SCRAPING DUMPER  
KG-JC-55 | OEM: N/A

Product Control



VACUUM PLATE  
KG-JC-95-3 | OEM: N/A

Upper Cam Tracks



UPPER LOWERING CAM - BRONZE  
K-G-46 | OEM: G-46

Upper Cam Tracks



UPPER RAISING CAM - BRONZE  
K-G-6 | OEM: G-6

Upper Cam Tracks



UPPER LOWERING CAM - BRONZE  
K-G-7 | OEM: G-7

Drive Components



AGITATOR MAIN DRIVE SHAFT UPPER  
KG-AF-74 | OEM: N/A

Lower Cam Tracks



LUBE FELT TSM B  
KG-48-1-1-QT | OEM: N/A

Lower Cam Track



DOWN GUIDE 4-11MM FILL  
CAM GREASE TSM B  
K-G-28-4/1 | OEM: N/A

Lower Cam Track



DOWN GUIDE 9-16MM FILL  
CAM GREASE TSM B  
K-G-29-4/1 | OEM: N/A

Lower Cam Tracks



DOWN GUIDE - 1-8MM FAST FILL  
CAM - GREASE - TSM "B"  
K-G-18-4/1-FT | OEM: N/A

Lower Cam Tracks



DOWN GUIDE - 4-11MM FAST FILL  
CAM - GREASE - TSM "B"  
K-G-28-4/1-FT | OEM: N/A

Lower Cam Tracks



TIGHT PUNCH CAM FOR VOLUME RAIL  
KG-Q-34 | OEM: N/A

Miscellaneous



DE-AERATION FLANGE SEAL  
KG-AF-71-1 | OEM: N/A

Pressure Rolls & Components



LOWER ROLL SHAFT KEY  
K-R6-1 | OEM: N/A

Pressure Rolls & Components



UPPER ROLL SHAFT KEY  
KG-AW-1-1 | OEM: N/A

Product Control



SCRAPING DUMPER  
KG-AF-76 | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

VOLUME RAIL - FAST TRACK  
KG-1-4-FT | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

DOSING ADJUSTMENT HOUSING  
KG-528 | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

DOSING ADJUSTMENT HOUSING BASE  
KG-786 | OEM: N/A

Product Control



FEEDER INPUT SHAFT  
KG-AF-83 | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

CHUTE ENTRANCE PLATE  
KG-AW-51/2-3 | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

CHUTE DIVIDER  
KG-AW-51/2-6 | OEM: N/A

Product Control



WEAR STRIPS FOR POWDER BAND  
KG-JC-50 | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

VACUUM PLATE  
KG-JC-95-3 | OEM: N/A

Lower Cam Tracks



LOWER PUNCH SAFETY RAIL  
K-34 | OEM: Q-34

Lower Cam Tracks



FILL CAM TSM "D" 16MM  
K-G-50 | OEM: G-50

Pressure Rolls & Components



UPPER/LOWER MAIN COMPRESSION ROLL  
KH-RR-102 | OEM: N/A

Pressure Rolls & Components



UPPER/LOWER MAIN COMPRESSION ROLL END CAP  
KH-RR-102-1 | OEM: N/A

Pressure Rolls & Components



UPPER/LOWER PRE-COMPRESSION ROLL  
KH-RR-302 | OEM: N/A

Pressure Rolls & Components



UPPER/LOWER PRE-COMPRESSION ROLL END CAP  
KH-RR-302-1 | OEM: N/A

Product Control



DISCHARGE RAIL  
KH-20 | OEM: N/A

Lower Cam Tracks



EJECTION CAM  
KL-23 | OEM: G-7

Pressure Rolls & Components



UPPER COMPRESSION SHAFT  
K-AWI | OEM: N/A

Pressure Rolls & Components



UPPER PRE-COMPRESSION. SHAFT  
K-R55 | OEM: R55

Pressure Rolls & Components



UPPER/LOWER PRE-MAIN ROLL SHAFT  
K-R6 | OEM: 014-R-006, R6

Pressure Rolls & Components



LOWER MAIN COMPRESSION ROLL SHAFT.  
K-R7 | OEM: R7

Pressure Rolls & Components



LOWER PRE-COMPRESSION SHAFT  
K-R8 | OEM: R8

Product Control



DISCHARGE RAIL  
KL-17 | OEM: G-17

Product Control



FEEDER PAN  
KL-1F | OEM: AF-1

Product Control



FEEDER PAN (300 SERIES STAINLESS)  
KL-1F/1 | OEM: AF-1

Product Control



MODIFIED FEEDER PAN WITH 11 MM SLOT  
KL-1F/2 | OEM: N/A

Product Control



WEAR STRIP SET  
KL-1F/WST | OEM: N/A

Product Control



FEEDER FRAME UPPER SECTION - 1 PIECE  
KL-1F40 | OEM: AF1-01040

Product Control



FEEDER FRAME UPPER - 2 PIECE SECTION  
KL-1F40/2 | OEM: AF1-01040

Product Control



DRIVE SHAFT  
KL-42 | OEM: AF-42

Product Control



FEED FRAME WITH WEAR STRIP  
KL-J010 | OEM: N/A



Product Control



TABLET KNOCK-OFF ASSEMBLY  
K-W20 | OEM: OA-W-20

Product Control

PHOTO NOT AVAILABLE

FEEDER PAN - WIDE STRIP  
KL-1F-WS | OEM: AF-1

Product Control



WEAR STRIP - FEEDER PAN  
KL-J010/WST | OEM: N/A

Product Control

PHOTO NOT AVAILABLE

WEAR STRIP SET INCLUDES EXIT PLATE  
KL-1F/2WST | OEM: N/A

Turret Hardware



DIE LOCK SCREW  
DL-11 | OEM: D37-3

Turret Hardware



PUNCH GUIDE SEAL "B" TOOLING  
K-75N | OEM: N/A

Turret Hardware

PHOTO NOT AVAILABLE

DIE LOCK ASSEMBLY  
DL-40 | OEM: N/A

Turrets



36 STATION TURRET ASSEMBLY\* -  
NEW STYLE (BOLT ON MOUNT)  
KL-36T/1 | OEM: N/A

Turrets



36 STATION TURRET ASSEMBLY\* -  
(OLD STYLE KEYPED ON MOUNT)  
KL-36T | OEM: N/A

\*Turret Assemblies come with Die Locks, Seals, Retainers with hardware, Die Driving Rod, Die Seat Cleaner, Die Insertion Ring, and Cleaning Brush

Other



SENSOR BRACKET  
KG-EL-SB1 | OEM: N/A

Upper Cam Tracks



UPPER PUNCH GUIDE RAIL COVER  
KG-Q-60 | OEM: N/A

Upper Cam Tracks



UPPER PUNCH GUIDE RAIL COVER -  
LUBE SIDE  
KG-Q-61 | OEM: N/A

Lower Cam Tracks



SAFETY CAM FOR UPWARD GUIDE RAIL - BRONZE  
K-G-20 | OEM: G-20

Lower Cam Tracks



RAIL LOWER PUNCH DISCHARGE - BRONZE  
K-G-24 | OEM: G-24

Lower Cam Tracks



LOWERING SAFETY RAIL - DELRIN  
K-G-57 | OEM: G-57

Lower Cam Tracks



DIE SET RAIL  
KG-G-59 | OEM: N/A

Lower Cam Tracks



TIGHT PUNCH CAM FOR VOLUME RAIL  
KG-Q-34 | OEM: N/A

Pressure Rolls & Components



PLATE ON LOAD CELL (PRE COMP)  
KG-AW-5-QT | OEM: N/A

Product Control



AGITATOR DRIVE GEAR  
KG-AF-13 | OEM: N/A

Product Control



AGITATOR MAIN DRIVE GEAR  
KG-AF-18 | OEM: N/A

Product Control



AGITATOR DRIVE MID GEAR  
KG-AF-27 | OEM: N/A

Product Control



HOPPER POWDER SHUTTER  
KG-N-6 | OEM: N/A

Upper Cam Tracks

PHOTO NOT AVAILABLE

UPPER PUNCH CAM ASSEMBLY TSM B  
KG-48-1/A-QT | OEM: N/A

Upper Cam Tracks



UPPER PUNCH GUIDE RAIL  
KG-G-58 | OEM: N/A

Upper Cam Tracks



UPPER PUNCH GUIDE RAIL  
KG-G-58-QT | OEM: N/A



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**Natoli Engineering Company, Inc.**

28 Research Park Circle, St. Charles, MO 63304 • 636.926.8900 • [info@natoli.com](mailto:info@natoli.com)